



Ddev Plastiks Industries Limited

TECHNICAL DATA SHEET

KI – 140 NBR: PVC Molding compound for automotive application

Description:

KI –140 NBR is molding Compound for automotive applications. **KI - 140 NBR** is formulated with a high-quality resin with plasticizers, stabilizers and other additives.

Typical Properties:

Articles manufactured with **KI – 140 NBR** according to standard manufacturing process meets following properties

Property	Unit	Test Method	Typical Value
Sp. Gravity @27 ⁰ C		ASTM - D – 792	1.22 ± 0.02
Hardness @27 ⁰ C	Shore A	ASTM - D 2240	40 ± 5
Thermal Stability@200 ⁰ C	Minutes	IS : 10810 (60)	≥ 50
Tensile Strength (TS) @27 ⁰ C	MPa	IS : 10810 (7)	≥ 5.0
Elongation at Break (E.B) @27 ⁰ C	%	IS : 10810 (7)	≥ 200

* Test specimen made after milling the granules and then in compression molded at 140 °C for 10 min with 200kg / cm² hydraulic pressure

Above Values are Typical value of Compound and customer need to check before accepting the TDS.

Colour : Black

Processing:

KI – 140 NBR can be processed on any PVC molding machine at temperature in the range of 135°C- 145°C. This is the guideline temperature range; actual temperature should be optimized by the user depending upon the other processing variables. The screw must have a good homogenizing Capacity. Preheating of granules at 50+/-5°C for 10 minutes is always advisable for better processing.

Packaging:

KI – 140 NBR is available in the form of free-flowing pellets and supplied in bags with sealed double layer PE liner to prevent moisture. The finished bag weight is either 25 kg woven sacks bag or in 1000kg jumbo bags.

Storage and Shelf Life:

Material should be store in moisture free cool & dry place and should be consume within three months.

Safety:

KI – 140 NBR is not classified as a dangerous product group.

The information and recommendations contained in this bulletin are, to the best of our knowledge, accurate and reliable but no guarantee of their accuracy is made. These are all the typical values only and subject to change without prior intimation. The product is sold upon condition that purchaser should make their own tests to determine the suitability of such product of their particular purpose and purchasers assume all risks and liability for the results of the use of the product.

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